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D350-794-505
Job Sheet 197176



Part No: D350-794-505

Job Qty: 1 pcs

Part Name: Fuel Gauge Upgrade



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/2/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 7/18/19

Type: SOLD

Description: order 13881 ✓

Note: IIN-D350-794 REV.H IPP REV:A 18.04.10 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	7/18/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

DAS
28
9-89



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Container No: S201652



Part: D350-794-505

Job No: 197176

Serial No/Batch: S201652

Revision: H

Inspector:

Exp Date:

Instructions: TC STC SH05-4 Issue 3, FAA STC SR02794N

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	1 pcs	7/18/19	0.00 0.00	QC 4 - 28	JUL 30 2019
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	DAS
				QC 4 - 46	75
				QC 4 - 68	9-89
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
130 Packaging 3-1 - Stock - B4B	1 pcs	7/18/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	JUL 30 2019
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	DAS
				Packaging 3 - 9 - B4B	75
				Packaging 3 - 10 - B4B	9-89
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	7/18/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21 JUL 30 2019
140 QC 21 - FG	1 pcs	7/18/19	0.00 0.00	QC 21 - FG - 21	9-89
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 120 - (QC4- 100% inspect kits for completeness)
Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-794-505
Location: _____ PPP Rev: _____
135 - Photocopy blue file and create labels as per PPP D350-794-505 Chg 001
140 - (QC21- Final Inspection - Work Order Release)

010873

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
03-09-1031	Receptacle Housing	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5063240
143-217	Crimp Socket	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5115459
D5473-045	Fuel Gauge Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5204229
D5473-063	Fuel Sender Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5201533
D5558-1	Instrument Bezel Mount Adapter	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5196959
D5558-3	Clamp, Instrument Mounting	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5132508
M24308/1-2F	Connector, D-Sub 15-Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5131287
M85049/48-1-2	Backshell, D-Sub 15-Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5063241
MS21044N06	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	511251204
MS35214-31	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	511251204

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	03-09-1031	1	35	0
	143-217	3	532	0
	D5473-045	1	5	0
	D5473-063	1	1	0
	D5558-1	1	4	0
	D5558-3	1	2	0
	M24308/1-2F	1	11	0
	M85049/48-1-2	1	6	0
	MS21044N06	2	192	0
	MS35214-31	2	8	0

Part Specifications

Specifications could not be found.

Plex 7/2/19 11:00 AM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

DISPOSITION		DEPARTMENT/PROCESS					
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐		
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐		
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐		
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042) ☐			
Description Work Order Deviation		Disposition					
Root Cause		FAULT CATEGORY					
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐			
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐			
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐			
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐			
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐			
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐			
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐				
Human Factors ☐	Other/Details: _____						

7.4 Fuel Gauge & Sender Upgrade

Qty -501	Qty -503	Qty -505	Qty -507	Part Number	Description
X				D350-794-501	D350-794-011 AUXILIARY FUEL TANK FUEL GAUGE UPGRADE (AS 350 SERIES)
	X			D130-794-503	D130-794-021 AUXILIARY FUEL TANK FUEL GAUGE UPGRADE (EC 130 SERIES)
		X		D350-794-505	D350-794-111 AUXILIARY FUEL TANK FUEL GAUGE UPGRADE (AS 350 SERIES)
			X	D130-794-507	D130-794-121 AUXILIARY FUEL TANK FUEL GAUGE UPGRADE (EC 130 SERIES)
1				D5473-041	FUEL GAUGE ASSEMBLY
	1			D5473-043	FUEL GAUGE ASSEMBLY
		1		D5473-045	FUEL GAUGE ASSEMBLY
			1	D5473-047	FUEL GAUGE ASSEMBLY
1	1			D5473-061	FUEL SENDER ASSEMBLY
		1	1	D5473-063	FUEL SENDER ASSEMBLY
3	3	3	3	D4290-31	CRIMP SOCKET
1	1	1	1	D4290-39	RECEPTACLE HOUSING
1	1	1	1	D4290-47	CONNECTOR BACKSHELL
1	1	1	1	D4290-57	CONNECTOR
1	1	1	1	D5538-1	BEZEL ADAPTER
1	1	1	1	D5538-3	INSTRUMENT CLAMP
2	2	2	2	MS35211-24	SCREW
2	2	2	2	MS21044N06	NUT

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Revision: H

Date: 17.07.15